

Additional purchase condition GFMS System 3R International AB

Quality and complaints

Quality assurance and control shall be carried out in accordance with the drawings' requirements and other instructions. Receiving, manufacturing and delivery inspections shall be carried out to the extent necessary for ensuring that the right quality is delivered at the right time. All first article and manufacturing inspections shall be carried out in such a way that random and systematic faults are eliminated at an early stage.

Unless otherwise stated at order, the Supplier is itself responsible for measurement methods and the scope of inspections. Inspections, etc. shall be tailored to how difficult the product is to manufacture. Measuring instruments and inspection equipment shall be calibrated to national or international, traceable standards.

Each delivery of products manufactured in accordance with 3R's manufacturing data shall be accompanied by an inspection record. Unless otherwise agreed, at least 1% of the components in each lot shall have been 100% inspected and documented as regards all measurements and requirements. The inspection record shall have been compiled clearly and signed by the inspector. Wherever possible (i.e. where no subsequent process makes it impossible), measured components shall be marked and kept separate from other components. Any nonconformities approved by 3R shall be signalled by a comment in the inspection record. 3R's receiving inspections register on all inspection results per supplier. These results then provide the basis for 3R's supplier evaluations.

Where agreed, each delivery of all other inputs shall be accompanied by an inspection/test record. Form T-609 is available from 3R's purchasing department.

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