

MILL P U series

# Energy Efficiency Certificate




Operating mode (24h cycle time)	HPM U (2015)	MILL P U (2023)	Energy saving %	Thanks to GF
Standby (4h)	6.8 kW	5.9 kW	-15%	1,2,3
Ready (4h)	8.2 kW	7.1 kW	-15%	1,2,3
Machining (16h)	12.9 kW	11.8 kW	-9%	1,2,3,4
<b>Daily Energy Consumption</b>	<b>266 kWh</b>	<b>241 kWh</b>	<b>-9%</b>	


All measurements were made in accordance with measurement standards as defined in ISO 14955

- 1 // New control generation**  
The change to a new CNC, Heidenhain TNC 640, improves the control efficiency.
- 2 // Highly efficient exhauster system**  
The implementation of a Venturi nozzle in the exhauster system helps to significantly reduce the compressed air usage.
- 3 // Design**  
Several design changes, like switching to LED lights, also help improve the energy efficiency.
- 4 // ITC – Intelligent Temperature Control**  
The continuous improvements made on this software help compensate the temperature fluctuations and also significantly increase the already improved precision of the new generation of Milling machines.


Equivalent to, over 1 year greenhouse gas and CO<sub>2</sub> emissions from



**562,494**  
smartphones charged

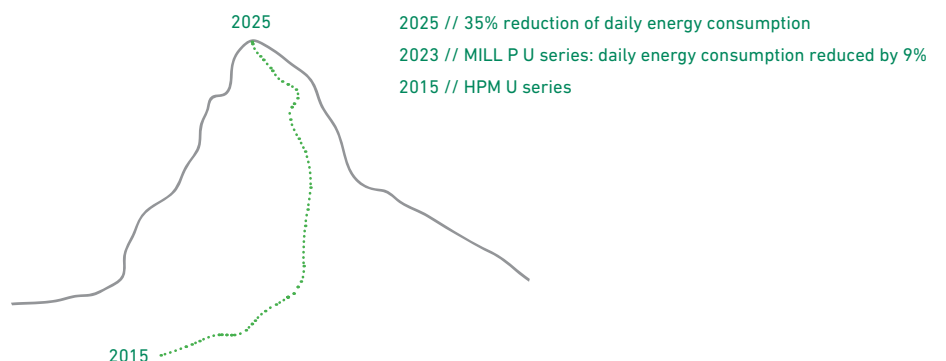


carbon sequestered by  
**76**  
tree seedlings grown for 10 years



**18,472**  
kilometers driven by an average passenger car

Source:  
[www.epa.gov](http://www.epa.gov)



MILL S U series

# Energy Efficiency Certificate



Operating mode (24h cycle time)	HSM U LP (2015)	MILL S U (2023)	Energy saving %	Thanks to GF
Standby (4h)	6.1 kW	5.2 kW	-17%	1,2,3
Ready (4h)	6.7 kW	5.9 kW	-14%	1,2,3
Machining (16h)	11.6 kW	10.2 kW	-14%	1,2,3,4
<b>Daily Energy Consumption</b>	<b>237 kWh</b>	<b>207 kWh</b>	<b>-13%</b>	

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Equivalent to, over 1 year greenhouse gas and CO<sub>2</sub> emissions from



**674,993**  
smartphones charged

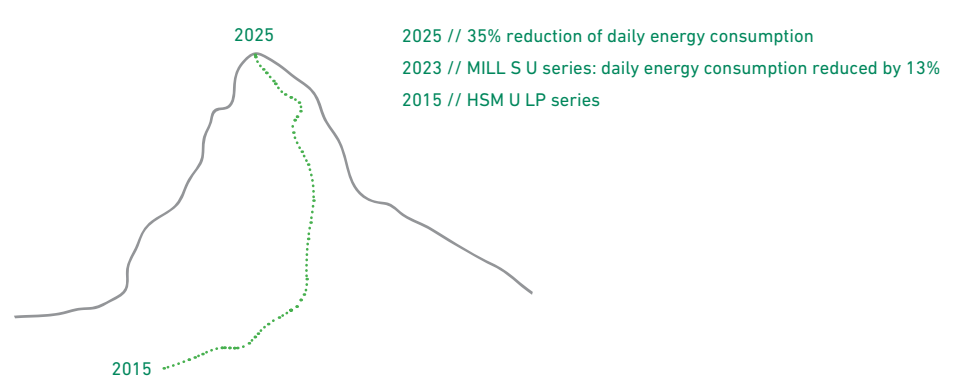


carbon sequestered by  
**92**  
tree seedlings grown for 10 years



**22,167**  
kilometers driven by an average passenger car

Source: [www.epa.gov](http://www.epa.gov)



MILL X U series

# Energy Efficiency Certificate




Operating mode (24h cycle time)	XSM U LP (2015)	MILL X U (2023)	Energy saving %	Thanks to GF
Standby (4h)	7.9 kW	7.0 kW	-13%	1,2,3
Ready (4h)	8.5 kW	7.1 kW	-20%	1,2,3
Machining (16h)	13.6 kW	13.1 kW	-4%	1,2,3,4
<b>Daily Energy Consumption</b>	<b>282 kWh</b>	<b>265 kWh</b>	<b>-6%</b>	


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Equivalent to, over 1 year greenhouse gas and CO<sub>2</sub> emissions from



**382,496**  
smartphones charged



carbon sequestered by  
**52**  
tree seedlings grown for 10 years



**12,560**  
kilometers driven by an average passenger car

Source: [www.epa.gov](http://www.epa.gov)

