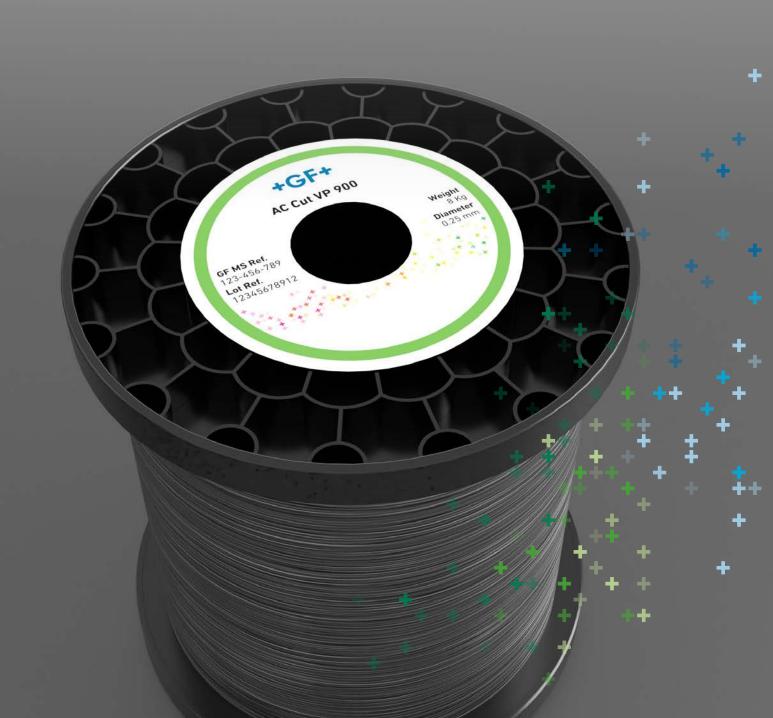


AC Cut VP 900

Innovation to serve productivity



Our exclusive innovation for unbeatable productivity

Achieve the best productivity with this unique coated brass wire exclusively developed for GF Machining Solutions. This innovative product is the result of the close cooperation with our partner to go further in performance. To demonstrate this unprecedented productivity increase with AC Cut VP 900, we have done comparative tests with brass wire under the conditions described below.

Test conditions and protocol

Part height

Part geometry

Part roughness Ra 0.24 μm

Flushing conditions 5 mm gap top and bottom

CUT E 350/600 CUT P 350/550/800/1250

Cost calculation assumptions

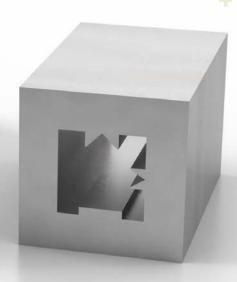
Total fixed costs per machine hour Machine usage

30 €

8 hours per day 5 days per week







Comparative test

AC Brass 900 Ø 0.25 mm AC Cut VP 900 Ø 0.25 mm

Benefits compared to Brass



Part production (per machine per year)

937 parts 1

1324 parts

+41%



Cost including wire (per part)

65.56 euros

<u>_</u>

47.80 euros

-27%



Machining time (per part)

123 minutes <u>_</u>

87 minutes

-29%



Wire length (per part) 1218 meters \

738 meters

-39%



Wire cost (per part)

4.06 euros

→

4.17 euros

+3%

Available items

		Ø 0.25	Ø 0.30	package
K 160	(8 kg)	•	•	2 spools
K 200	· · · · · · · · · · · · · · · · · · ·	•	•	1 spool
K 250		•	•	1 spool
JP 5	(5 kg)	•	•	4 spools
JP 10		•	•	2 spools
JP 15	(20 kg)	•	•	1 spool

Ø in mm

Specifications Coating TRIMPAC Blackline Elongation >1% Tensile strength 900 N/mm² Material Brass CuZn37

AC Cut VP 900

The GF unique and exclusive innovation to reduce your production costs against brass wire



At a glance

We enable our customers to run their businesses efficiently and effectively by offering innovative Milling, EDM, Laser, Additive Manufacturing, Spindle, Tooling and Automation solutions. A comprehensive package of Customer Services completes our proposition.

www.gfms.com

