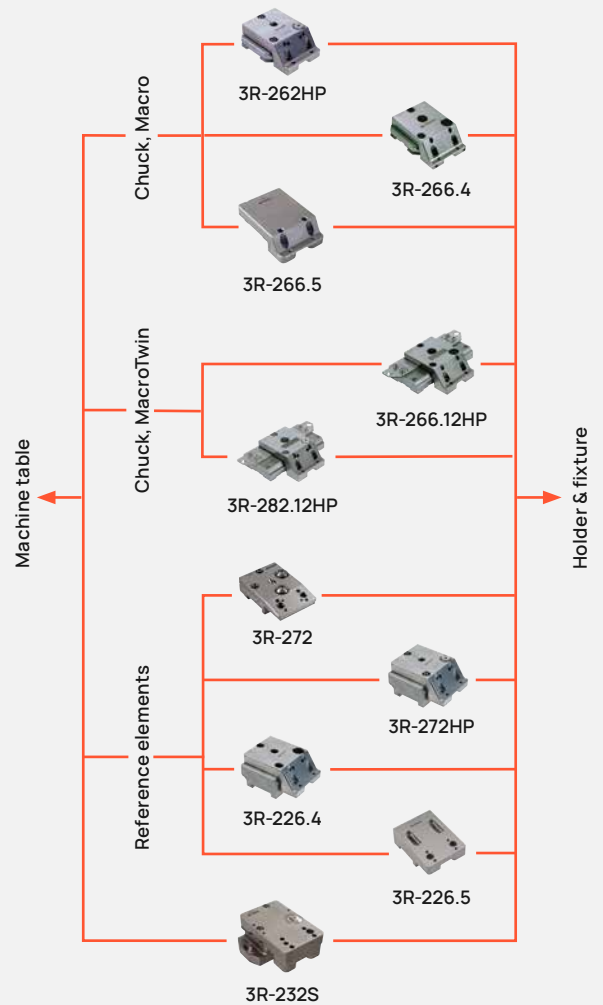
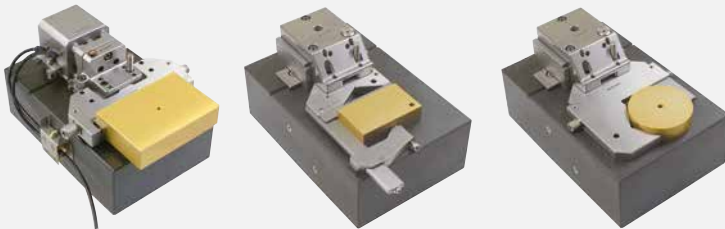


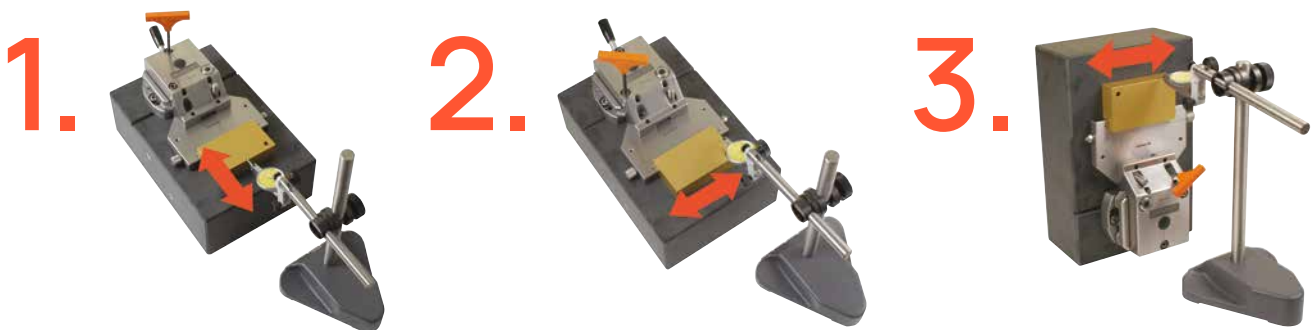
Mounting heads

Rapid set-up is essential if you want to benefit from the material removal capacity and accuracy offered by modern machines. However, faster machines with increased flushing pressure generate resonance and vibration. This is why stable tools and workpiece mountings are necessary for full utilisation of machine capacity. Using our mounting heads ensures the benefits outlined below.

- Set-up completed in seconds
- Maximum workpiece precision
- Full exploitation of machine capacity
- Greater stability than any other system
- Minimal vibration
- Minimal resonance



Preset in three axes



Presetting in three axes with System 3R's levelling adapter. This can be done with an accuracy of thousandths of a millimetre!

The simple, directly measurable references of the levelling adapter mean that, using one of System 3R's presetting stones, presetting can be done on an ordinary surface plate.

Preset away from the machine. Lift the preset "package" (levelling adapter, holder and workpiece) into place, fix with a few simple manual operations and start the machine. Simple, quick and precise.

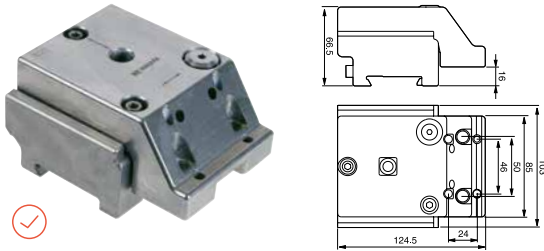
Mounting heads

Levelling adapter, WEDM, 3R-272HP

For manual mounting of SuperVice, a holder or a fixture in the WEDM system.

NOTE: All holders including HP can be mounted. Also fits the ICS system if the clamping jaw (17850-00) is changed.

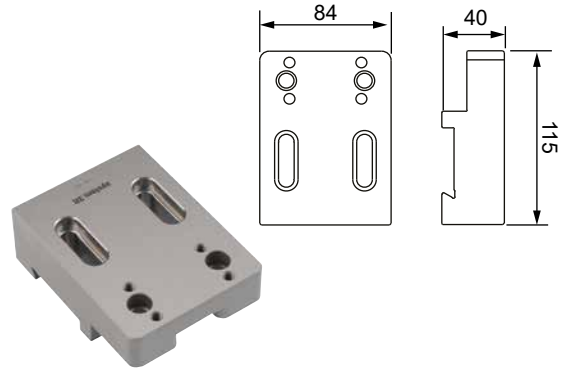
- Adjustable in three axes
- Recommended maximum load 15 kg
- Weight 3.1 kg



Fixed mounting head, WEDM, 3R-226.5

To align workpiece prior to machining, C-axis adjustable.

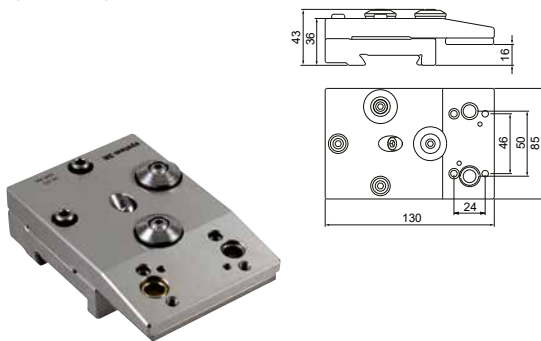
- Recommended maximum load 15 kg
- Weight 2.2 kg



Levelling head, WEDM, 3R-272

Extra flat levelling head to avoid collision with upper wire guide.

- Adjustable in three axes
- Recommended maximum load 7 kg
- Weight 2.1 kg

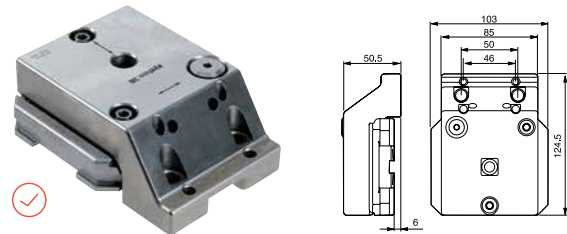


Levelling adapter, Macro, 3R-262HP

For mounting SuperVice, a holder or a fixture in the Macro system.

NOTE: All holders including HP can be mounted.

- Adjustable in three axes
- Recommended maximum load 15 kg
- Adapted for automatic changing
- Ready for code carrier
- Weight 2.9 kg

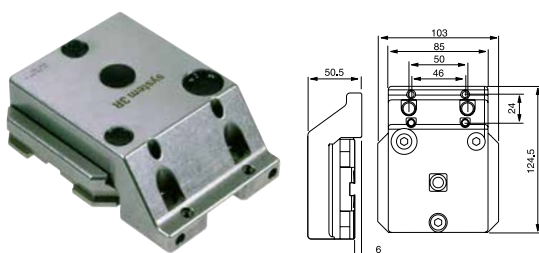


Fixed mounting head, Macro, 3R-266.4

For manual mounting of SuperVice, a holder or a fixture in the Macro system.

NOTE: All holders including HP can be mounted.

- Recommended maximum load 15 kg
- Adapted for automatic changing
- Ready for code carrier
- Weight 2.4 kg

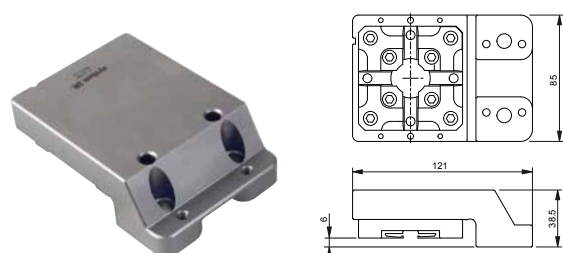


Fixed mounting head, Macro, 3R-266.5

For mounting SuperVice, a holder or a fixture in the Macro system.

NOTE: All holders including HP can be mounted.

- Recommended maximum load 15 kg
- Adapted to automatic changing with 3R-WP1
- Ready for code carrier
- Weight 2.1 kg



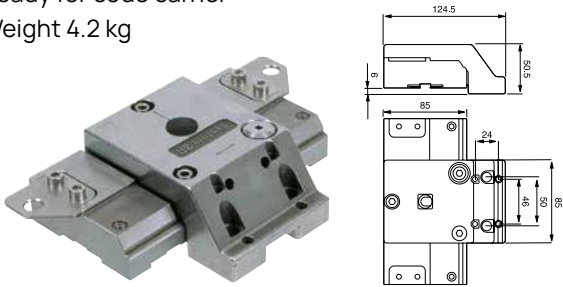
Mounting heads & adapters

Levelling adapter, Magnum MacroTwin, 3R-282.12-1

For mounting Magnum holders in the MacroTwin system.

NOTE: All holders including HP can be mounted.

- Adjustable in three axes
Recommended maximum load 15 kg
Supplied with drawbar 3R-605.10 x2
- Adapted for automatic changing with 3R-W12-S
- Ready for code carrier
- Weight 4.2 kg

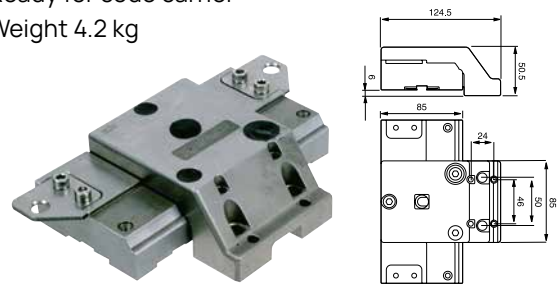


Fixed mounting head, Magnum MacroTwin, 3R-266.12-1

For manual mounting of Magnum holders in the MacroTwin system.

NOTE: All holders including HP can be mounted.

- Recommended maximum load 15 kg
Supplied with drawbar 3R-605.10 x2
Can be adapted for automatic changing with 3R-W12-S
- Ready for code carrier
- Weight 4.2 kg



Levelling adapter, 3R-232S

For mounting SuperVice, a holder or a fixture directly on the machine table.

NOTE: All holders including HP can be mounted.

- Recommended maximum load 15 kg
Adjustable in three axes when clamped in the machine
- Weight 4.3 kg

