3P Three-point system

Minimal risk of collision with three-point clamping. 3P is equally well suited to rectangular or round workpieces. Clamping takes only a few seconds.

3P has been developed for medium-sized and large workpieces in wire-EDM machines with an L-shaped or U-shaped machine table, as well as in machines with a frame table. The holders are matched to the size of the workpiece by sliding them along the reference element. The holders can be adjusted vertically.

- Can be aligned in the machine
- Gives great flexibility
- Excellent value for money
- Easy cleaning
- Mounting on or above the zero line of the machine.

Holder set, 3R-218S

Set of three holders and fixing parts.

- Tightening torque 7 Nm
- Reversible jaws
- Holder length 70/23.5 mm.
- Recommended maximum workpiece weight 60 kg
- Weight per set 3 kg.