Adapter elements

Adapter elements allow machining of complex geometries, even if the machine is not the very latest model. The range includes products for swivelling or height adjustment, as well as plain spacer elements.

**Swivelling element 360°, WEDM, 3R-203**
Hydraulic locking of set position.
Note: For angle setting, 3R-216 is recommended.
- Can be mounted on 3R-204 or directly on 3R-201J
- Tightening torque 7 Nm
- Weight 1.5 kg.

**Height adapter, WEDM, 3R-204**
Can be turned upwards or downwards when mounting on 3R-201J.
- Height adjustment ±65 mm
- Tightening torque 7 Nm
- Weight 1.9 kg.

**Spacer element 30 mm, WEDM**
Used where vertical or horizontal displacement of workpiece or accessory is necessary.
- Tightening torque 7 Nm.

**Adapter 90°, WEDM, 3R-201J**
Basic element for 3D accessories.
- Fits on all System 3R basic element
- Tightening torque 7 Nm
- Weight 2.7 kg.
**Adapter elements**

**Swivelling element 360°, Macro, 3R-203.66**
Swivelling element with manual Macro chuck to be mounted onto a Macro chuck. Mechanical locking of the set position.
Note: For angle setting sine ruler 3R-216.6 and gauge block are recommended.
- Maximal hanging torque 8 Nm
- Required drawbar 3R-605.2RS
- Weight 2 kg.

**Swivelling element 360°, Macro, 90937**
Swivelling element with manual Macro chuck to be mounted onto leveling heads. Mechanical locking of the set position.
Note: For angle setting sine ruler 3R-216.6 and gauge block are recommended.
- Maximal hanging torque 8 Nm
- Required drawbar 3R-605.2RS
- Weight 3.1 kg.

**Swivelling element 360° with encoder, D-30232**
Swivelling element with manual Macro chuck. Display included.
- Maximal hanging torque 8 Nm
- Locking of chuck 6 Nm
- Locking of swivel 6 Nm
- Required drawbar 3R-605.2RS
- Weight 2.2 kg.

**Vertical fixed adapter, Macro, 3R-226.6**
For horizontal clamping SuperVice and holders in vertical Macro chucks.
- Weight 1.4 kg.

**Vertical levelling adapter, Macro, 3R-262.6**
For horizontal mounting of SuperVice and holders in vertical Macro chucks.
- Adjustable in three axes
- Weight 1.5 kg.