Exetek + System 3R tooling
Ledger for Reference elements and 3Rulers
This ledger is only to guide suitable length of reference elements and 3Ruler for specific machine model. Contents for 3Rulers and/or reference elements, see also TPS-sheets covering the range of 3R-200.yyJ-x, 3R-239-xxx and accessories.

### Excetek

<table>
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<td>3R-200.49J-1 + 3R-200.4J-1</td>
<td>1045**</td>
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** 3Ruler is supplied by article no.: D-30248
MIC – Machine Interface Configuration

EXCETEK – V400G

3R-239-445
3Ruler

Machine table without tooling
Working area:
X: 400 mm
Y: 300 mm

Horizontal configuration
This configuration display one 3Ruler, but two cross bars may be used.
Working area:
X: 400 mm
Y: 300 mm

Vertical configuration
This U-shaped machine-table, does not support 3Ruler.
Working area:
X: 400 mm
Y: 300 mm

See also TPS-sheet “3R-239-xxx” covering 3Ruler and recommended accessories.

Note: The reference rail also enables the use of other products like: 3R-218-S, 3R-243.2-1 or 3R-272HP.
MIC – Machine Interface Configuration

EXCETEK – V1060

Machine table without tooling
Working area:
  X: 1000 mm
  Y: 600 mm

Horizontal configuration
There is no 3Ruler made available for horizontal configuration.

Working area:
  X: 1000 mm
  Y: 600 mm

Vertical configuration
This U-shaped machine-table, does not support 3Ruler.

Working area:
  X: 1000 mm
  Y: 600 mm

See also TPS-sheet “3R-239-xxx” covering 3Ruler and recommended accessories.

Note: The reference rail also enables the use of other products like: 3R-218-S, 3R-243.2-1 or 3R-272HP.
MIC – Machine Interface Configuration

EXCETEK – V650G

Machine table without tooling
Working area:
X: 650 mm
Y: 400 mm

Horizontal configuration
This configuration display one 3Ruler, but two cross bars may be used.
Working area:
X: 650 mm
Y: 400 mm

Vertical configuration
This U-shaped machine-table, does not support 3Ruler.
Working area:
X: 650 mm
Y: 400 mm

Note: The reference rail also enables the use of other products like: 3R-218-S, 3R-243.2-1 or 3R-272HP.

See also TPS-sheet “3R-239-xxx” covering 3Ruler and recommended accessories.

3R-239-695.86 3Ruler
3R-200.5J-2 (2x) Reference rail
3R-200.5J-2 (1x) Reference rail may alone or together with 3R-200.5J-2 support products other than 3Ruler

November 11, 2018
Subject to modifications
MIC-2819
**MIC – Machine Interface Configuration**

**EXCETEK – V850G**

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**Machine table without tooling**

Working area:
- X: 800 mm
- Y: 500 mm

**Horizontal configuration**

This configuration displays one 3Ruler, but two cross bars may be used.

Working area:
- X: 800 mm
- Y: 500 mm

**Vertical configuration**

This U-shaped machine-table, does not support 3Ruler.

Working area:
- X: 800 mm
- Y: 500 mm

See also TPS-sheet “3R-239-xxx” covering 3Ruler and recommended accessories.

Note: The reference rail also enables the use of other products like: 3R-218-S, 3R-243.2-1 or 3R-272HP.
**MIC – Machine Interface Configuration**

**EXCETEK – V500G**

Machine table without tooling

Working area:
- X: 500 mm
- Y: 300 mm

**Horizontal configuration**

This configuration display one 3Ruler, but two cross bars may be used.

Working area:
- X: 500 mm
- Y: 300 mm

**Vertical configuration**

This U-shaped machine-table, does not support 3Ruler.

Working area:
- X: 500 mm
- Y: 300 mm

See also TPS-sheet “3R-239-xxx” covering 3Ruler and recommended accessories.

Note: The reference rail also enables the use of other products like: 3R-218-S, 3R-243.2-1 or 3R-272HP.